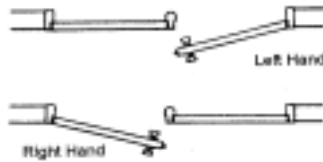


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Interior Door Rough Openings

Pre-hung single doors	Width	Height
1-6 x 6-8	20"	82-1/2"
2-0 x 6-8	26"	82-1/2"
2-4 x 6-8	30"	82-1/2"
2-6 x 6-8	32"	82-1/2"
2-8 x 6-8	34"	82-1/2"
3-0 x 6-8	38"	82-1/2"



Interior Bifold Finished Openings

Pre-hung single doors	Width	Height
2-0 x 6-7	24"	81"
2-6 x 6-7	30"	81"
3-0 x 6-7	36"	81"
4-0 x 6-7	48"	81"
5-0 x 6-7	60"	81"
6-0 x 6-7	72"	81"

Carefully Make all door & hardware measurements and enter totals in boxes. Check boxes where indicated. Fill out order information. Repeat for each door ordered—We do the rest . . .

Will-Call

Installed

Delivered

Measure Top of door to Center

HINGE STYLE

CHECK ONE

A **B** **C**

Hinge Radius/Style - Check One:
 A. 1/4" B. Square C. 5/8"

Hinge Size - Check One:
 3.5"x3.5" 4"x4" 4.5"x4.5"

D - Hinge Backset
 Standard 1/4"
 Other _____

Qty. _____

DOOR SWING

Left Hand
 WHEN THE DOOR OPENS AT YOU WITH KNOB ON LEFT SIDE- It is a Left Hand Door.

Right Hand
 WHEN THE DOOR OPENS AT YOU WITH KNOB ON RIGHT SIDE- It is a Right Hand Door.

Standard Door Slab Widths
 17 13/16 - 23 13/16 - 27 13/16
 29 13/16 - 31 13/16 - 35 13/16

THICKNESS - 1 3/8" 1 3/4"

LEGACY FINISH -
 Natural Oak Walnut Mendocino
 Lite Oak Other: _____
 Unfinished Oak

TYPE - Hollow Core Solid Core

FIRE RATING - Non-Rated 20 Min. 60 Min. 90 Min.

LATCH STYLE

SQUARE-CORNER LATCH CHECK ONE

DRIVE-IN

ROUND CORNER LATCH

IMPORTANT! MEASURE ACCURATELY • PRINT CLEARLY • RE-CHECK ALL BEFORE ORDERING

Date: _____

Purchase Order No: _____

Customer Name: _____

Address: _____

City, State, Zip: _____

Signature: _____

Job Name: _____

Telephone: (____) _____

Fax Number: (____) _____

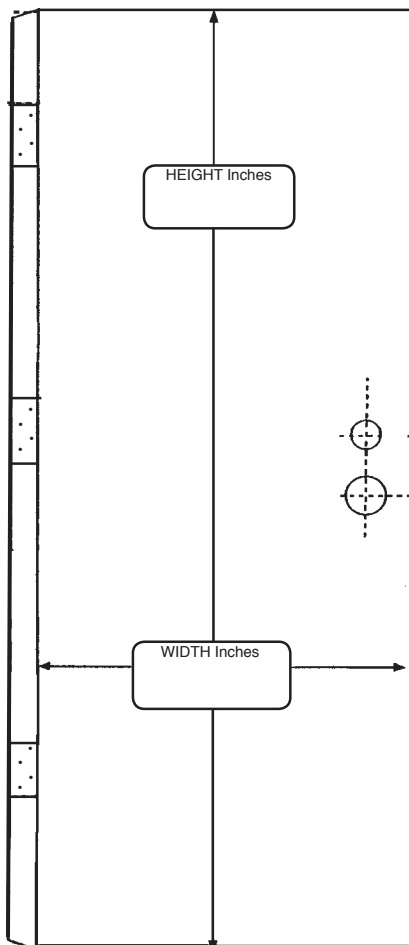
Building No.: _____ Apt. No.: _____

TO ORDER FAX THIS PAGE TO: (612) 729-4216

Or Mail To: EMPIRE DOOR • 3415 EAST 27TH STREET • MINNEAPOLIS, MN 55406

- Will-Call
- Installed
- Delivered

Pre-Hung



Standard Widths

1'6 - 2'0 - 2'4 - 2'6 - 2'8 - 3'0

Standard Height

For Hollow Cores - 80"

Standard Height

For Solid Cores

79 1/4" and 80"

Hinge Color:

- ___ Antique brass
- ___ Bright Brass
- ___ Dull Chrome
- ___ Other

New Lockset

Style _____

Color _____

Quantity _____

DOOR SWING

Left Hand

WHEN THE DOOR OPENS TO YOU WITH KNOB ON LEFT SIDE- It is a Left Hand Door.



Right Hand

WHEN THE DOOR OPENS AT YOU WITH KNOB ON RIGHT SIDE- It is a Right Hand Door.



THICKNESS - 1 3/8" 1 3/4"



Each Line

LEGACY FINISH -

- Natural Oak Walnut Mendocino
- Lite Oak Unfinished Oak
- Other _____

TYPE - Hollow Core Solid Core

Casing:

One side _____

Both sides _____

Standard: Ranch

Bore:

Single _____

Double _____

Standard

Jamb Thickness:

4 9/16" - 4 13/16" - 5 1/4"

6 9/16" - 6 13/16"

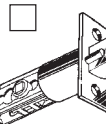
Other _____

Standard backset: 2 3/4"

or 2 3/8" _____

LATCH STYLE

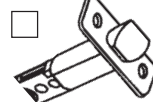
SQUARE-CORNER LATCH



STANDARD DRIVE-IN



ROUND CORNER LATCH



IMPORTANT! MEASURE ACCURATELY • PRINT CLEARLY • RE-CHECK ALL BEFORE ORDERING

Date: _____

Management Co.: _____

Purchase Order No: _____

Contact Person: _____

Customer Name: _____

Telephone: (_____) _____

Address: _____

Fax Number: (_____) _____

City, State, Zip: _____

Building No.: _____ Apt. No.: _____

TO ORDER FAX THIS PAGE TO: (612) 729-4216

Or Mail To: EMPIRE DOOR • 3415 EAST 27TH STREET • MINNEAPOLIS, MN 55406

PREFINISHED 1 3/8" HOLLOW CORE DOORS

Pre-hung Door Configuration

Doors are pre-hung in a frame consisting of 4-9/16" veneer jamb with stop applied. 3 - 3-1/2" brass hinges and 2 sides of standard casing. Other standard jamb thickness are 4 13/16 - 5 1/4 - 6 9/16 - 6 13/16.



Walnut



Mendocino



Natural Oak



Lite Oak



Modern Oak



Honeytone

Pre-hung doors	Walnut	Mendocino	Natural Oak	Lite Oak	Modern Oak	Honeytone
1-6 x 6-8	*	*	*	*	*	*
2-0 x 6-8	*	*	*	*	*	*
2-4 x 6-8	*	*	*	*	*	*
2-6 x 6-8	*	*	*	*	*	*
2-8 x 6-8	*	*	*	*	*	*
2-10 x 6-8	*	*	*	*	*	*
3-0 x 6-8	*	*	*	*	*	*

Slabs	All slabs are undercut 3/16" in width bevelled 1 side					
1-6 x 6-8	Stock	Stock	Stock	Stock	*	*
2-0 x 6-8	Stock	Stock	Stock	Stock	*	*
2-4 x 6-8	Stock	Stock	Stock	Stock	*	*
2-6 x 6-8	Stock	Stock	Stock	Stock	*	*
2-8 x 6-8	Stock	Stock	Stock	Stock	*	*
2-10 x 6-8	---	---	---	---	*	*
3-0 x 6-8	Stock	Stock	Stock	Stock	*	*

Bifolds	All slabs are undercut 3/16" in width bevelled 1 side					
2-0 x 6-7	Stock	Stock	Stock	Stock	*	*
2-6 x 6-7	Stock	Stock	Stock	Stock	*	*
3-0 x 6-7	Stock	Stock	Stock	Stock	*	*
4-0 x 6-7	Stock	Stock	Stock	Stock	*	*
5-0 x 6-7	Stock	Stock	Stock	Stock	*	*
6-0 x 6-7	Stock	Stock	Stock	Stock	*	*

See page 2 for your door measuring guide

* Approximately 2 week lead time.
 --- Special Order.
 Custom Sizes Available

See page 33 in the door hardware section for new hinges

FLUSH 1 3/8" HOLLOW CORE DOORS

Pre-hung Door Configuration

Doors are pre-hung in a frame consisting of 4-9/16" veneer jamb with stop applied. 3 - 3-1/2" brass hinges and 2 sides of standard casing.
Other standard jamb thickness are 4 13/16 - 5 1/4 - 6 9/16 - 6 13/16.



Pre-hung doors	Oak 1-3/8" Premium Plain Sliced	Oak 1-3/4" Premium Plain Sliced	Primed Hardboard	Birch Uniform Lite
1-0 x 6-8	*	---	---	---
1-2 x 6-8	*	---	---	---
1-3 x 6-8	*	---	---	---
1-4 x 6-8	*	---	---	---
1-6 x 6-8	*	---	*	*
1-8 x 6-8	*	---	---	---
1-10 x 6-8	*	---	---	---
2-0 x 6-8	*	---	*	*
2-2 x 6-8	*	---	---	---
2-4 x 6-8	*	---	*	*
2-6 x 6-8	*	*	*	*
2-8 x 6-8	*	*	*	*
2-10 x 6-8	*	---	---	---
3-0 x 6-8	*	*	*	*

Slabs (all doors are undercut 3/16" beveled 1 side)	Oak 1-3/8" Premium Plain Sliced	Oak 1-3/4" Premium Plain Sliced	Primed Hardboard	Birch Uniform Lite
1-6 x 6-8	*	---	*	*
2-0 x 6-8	*	---	*	*
2-2 x 6-8	*	---	---	---
2-4 x 6-8	*	---	*	*
2-6 x 6-8	*	*	*	*
2-8 x 6-8	*	*	*	*
2-10 x 6-8	*	---	---	---
3-0 x 6-8	*	*	*	*

Bifolds	Oak 1-3/8" Premium Plain Sliced	Oak 1-3/4" Premium Plain Sliced	Primed Hardboard	Birch Uniform Lite
2-0 x 6-7	*	---	*	*
2-4 x 6-7	*	---	---	---
2-6 x 6-7	*	---	*	*
2-8 x 6-7	*	---	---	---
3-0 x 6-7	*	---	*	*
4-0 x 6-7	*	---	*	*
5-0 x 6-7	*	---	*	*
6-0 x 6-7	*	---	*	*

See page 2
for your door
measuring guide

* Approximately 1 week lead time.
--- Special Order.
Custom Sizes, staining, or painting available

See page 34 in the
door hardware section
for new hinges

FLUSH SOLID CORE DOORS

Pre-hung Door Configuration

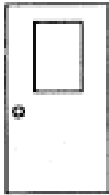
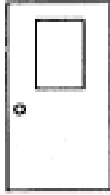

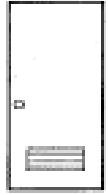
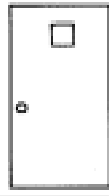
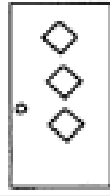
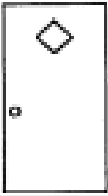
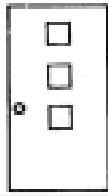
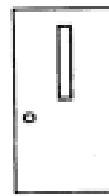
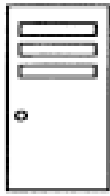
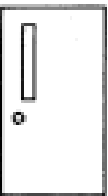
Doors are pre-hung in a frame consisting of 4-9/16" veneer jamb with stop applied. 3 - 4" brass hinges and 2 sides of standard casing. Other standard jamb thickness are 4 13/16 - 5 1/4 - 6 9/16 - 6 13/16.

Pre-hung doors	Oak 1-3/4" Premium Plain Sliced	Oak 1-3/8" Premium Plain Sliced	Birch 1-3/4" Rotary Select White	Birch 1-3/8" Rotary Uniform Lite	Legacy Walnut Mendocino Natural Oak Lite Oak	Legacy Modern Oak Honeytone	Primed Hardboard
2-0 x 6-8	*	*	*	*	---	---	---
2-4 x 6-8	*	*	*	*	---	---	---
2-6 x 6-8	*	*	*	*	---	---	---
2-8 x 6-8	*	*	*	*	---	---	---
3-0 x 6-8	*	*	*	*	---	---	---
2-8 x 7-0	*	---	---	---	---	---	---
3-0 x 7-0	*	---	---	---	---	---	---

Slabs	Oak 1-3/4" Premium Plain Sliced	Oak 1-3/8" Premium Plain Sliced	Birch 1-3/4" Rotary Select White	Birch 1-3/8" Rotary Uniform Lite	Legacy Walnut Mendocino Natural Oak Lite Oak	Legacy Modern Oak Honeytone	Primed Hardboard
2-0 x 6-8	*	*	*	*	---	---	---
2-4 x 6-8	*	*	*	*	---	---	---
2-6 x 6-8	*	*	*	*	---	---	---
2-8 x 6-8	*	*	*	*	---	---	---
3-0 x 6-8	Stock	*	*	*	Stock	---	---
2-8 x 79-1/4"	*	---	*	---	---	*	---
3-0 x 79-1/4"	Stock	---	*	---	Stock	*	*
3-0 x 83-1/4"	*	---	*	---	---	*	*

WOOD DOOR LITES

Lites have 1/8" tempered glass with alder surrounds.

				
For 1-3/8" or 1-3/4" thick doors	20" x 24" lite 2024-A	22" x 36" lite 2236-A	20" x 20" louver	20" x 8" louver
				
For 1-3/8" or 1-3/4" thick doors	10" x 10" lite 1010-A	22" x 36" lites 1010-R	10" x 10" lite 1010-S	10" x 10" lites 1010-T
				
For 1-3/8" or 1-3/4" thick doors	4" x 24" lite 0424-A	4" x 24" lites 0424-U	4" x 24" lite 0424-V	

Custom painting
and staining
available.

See pages 35-37
in the door
hardware section
for new hinges.

* Approximately 1 week lead time.

--- Special Order.

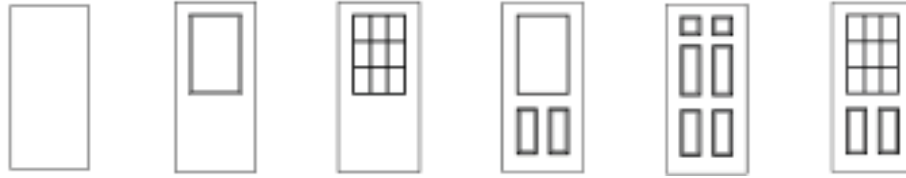
Custom Sizes, staining, or painting available

STEEL DOORS

26 Gauge Wood Edge

Standard PH Price Configuration:

4-9/16" Frame Saver® rot-proof primed exterior frame components with compression weatherstrip, Z-series inswing adjustable composite sill, sill cover, applied rot-proof brickmould and single bore. Other standard jamb thicknesses 4 13/16 - 5 1/4 - 6 9/16 - 6 13/16.

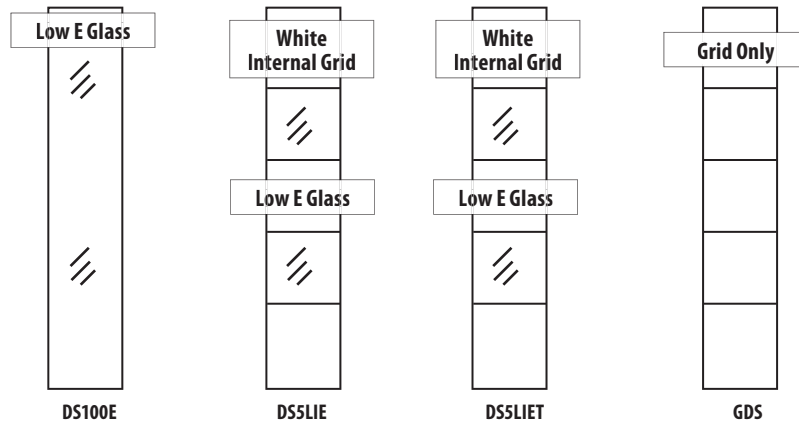


		GSA	clear 1/2" IG GSA - 106-010	clear 1/2" IG GSA - 09E	clear 1/2" IG GSG-106-010	GSG	clear 1/2" IG GSG-09E
Pre-hung Unit	2-6 x 6-8	*	---	---	---	---	---
	2-8 x 6-8	*	*	*	*	*	*
	3-0 x 6-8	*	*	*	*	*	*
Slab Only	2-6 x 6-8	*	---	---	---	---	---
	2-8 x 6-8	*	*	*	*	*	*
	3-0 x 6-8	*	*	*	*	*	*

* Approximately 1 week lead time. --- Special Order.

SIDELITES

Single 12" / 14"
Double 12" / 14"



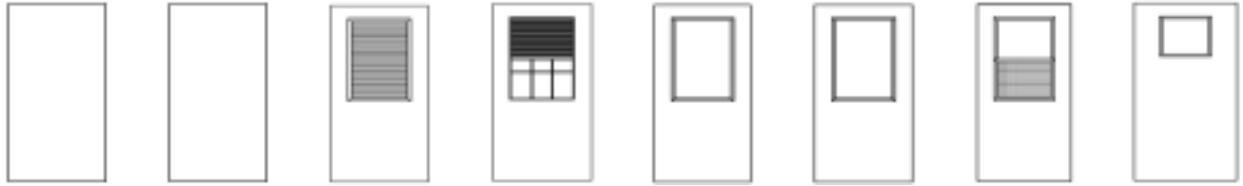
* Approximately 1 week lead time.
--- Special Order.
Custom Sizes, staining, or painting available

STEEL DOORS

24 Gauge Steel Edge

Standard PH Price Configuration:

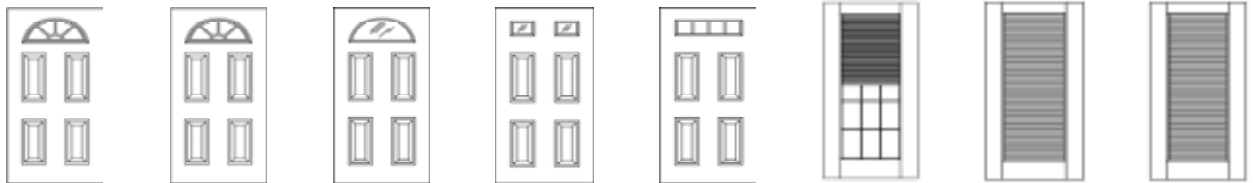
4-9/16" Frame Saver® rot-proof primed exterior frame components with compression weatherstrip, Z-series inswing adjustable composite sill, sill cover, applied rot-proof brickmould and single bore. Other standard jamb thicknesses 4 13/16 - 5 1/4 - 6 9/16 - 6 13/16.



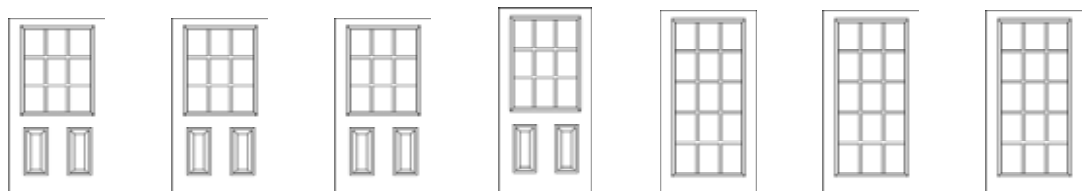
HDA	closer/panic HDA-CP	raise/lower/tilt HDA-B106-010	white internal raise/lower/tilt HDA-B106-091W	low-e HDA-106-010	clear 1" G HDA-106-010	vent HDA-106-160	clear IG HDA-106-010
-----	------------------------	----------------------------------	-----------------------------------------------------	----------------------	---------------------------	---------------------	-------------------------



HDA-122LE	clear 1" IG HDJ-136-010	panic/prep HDG-CP	clear low-e HDG-106-LE	clear 1" IG HDG-106-LE	vent HDG-106-160	raise/lower/tilt HDG-106-160
-----------	----------------------------	----------------------	---------------------------	---------------------------	---------------------	---------------------------------



fixed external HDD-135-05E	internal white HDD-135-051W	clear 1" IG HDD-135-010	clear 1" IG HDG-680-010	fixed grid HDG-822-04E	white internal raise/lower/tilt HDA-B122-151W	raise/lower/tilt HDA-B122-010	shade w/raise/lower HDA-B122-010
-------------------------------	--------------------------------	----------------------------	----------------------------	---------------------------	-----------------------------------------------------	----------------------------------	----------------------------------------

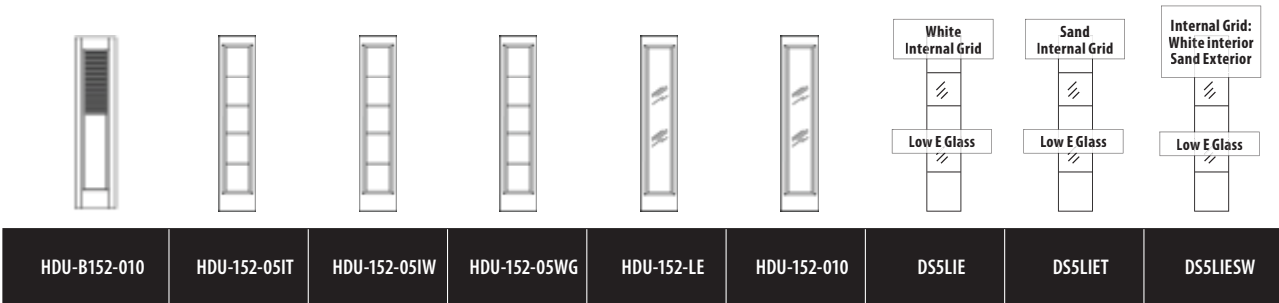
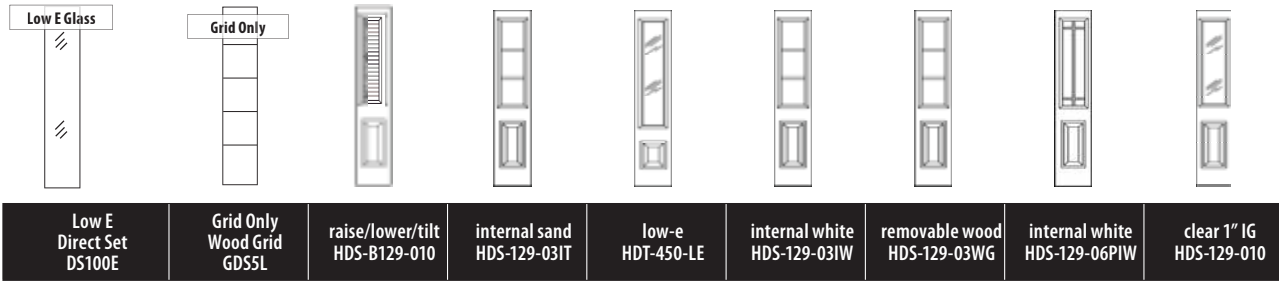


internal sand HDG-106-091T	internal white HDG-106-091W	removable white HDG-106-091W	removable wood low-e HDG-106-091WGLE	internal sand HDA-122-151T	internal white HDA-122-151W	removable wood low-e HDA-122-151WGLE
-------------------------------	--------------------------------	---------------------------------	--------------------------------------------	-------------------------------	--------------------------------	--------------------------------------------

2-8 x 6-8 and 3-0 x 6-8
Custom Painting Available

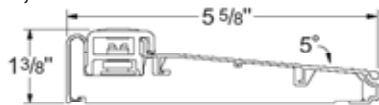
12" / 14" SIDELITES

Continuous header and sill on prehung units

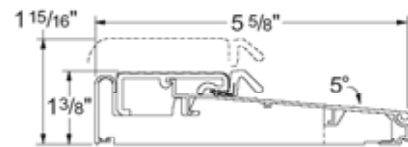


Sill Profile Illustrations

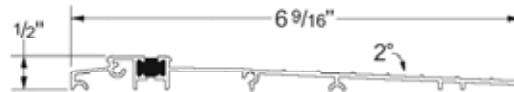
Adjustable Sill



Bumper Outswing Sill



Handicap Inswing Sill



Handicap Outswing Sill



Primed Jamb

		Standard Sills	Handicap In-Swing	Handicap Out-Swing	Bumper Out-Swing
6-8	RO	82-1/8"	81-1/4"	81-1/8"	81-3/8"
	UD	81-11/16"	80-3/4"	80-3/4"	80-15/16"
	BM	82-15/16"	82-1/16"	82-1/4"	82-1/2"
7-0	RO	86-1/8"	85-1/4"	85-1/8"	85-3/8"
	UD	85-11/16"	84-3/4"	84-3/4"	84-15/16"
	BM	86-15/16"	86-1/16"	86-1/4"	86-1/2"

BM = bottom of sill to top of brickmold measurement. The Clad in-swing dimension is calculated using the Crownline brickmold profile. For classic brickmold, add 1 1/4" to the respective UD height (inswing only).

Clad Jamb

		Standard Sills	Handicap In-Swing	Handicap Out-Swing	Bumper Out-Swing
6-8	RO	81-15/16"	81-1/16"	80-15/16"	81-3/16"
	UD	81-11/16"	80-3/4"	80-13/16"	81"
	BM	82-1/4"	81-5/16"	81-3/8"	81-9/16"
7-0	RO	85-15/16"	85-1/16"	84-15/16"	85-3/16"
	UD	85-11/16"	84-3/4"	84-13/16"	85"
	BM	86-1/4"	85-5/16"	85-3/8"	85-9/16"

BM may vary 1/16" +/-

MEASURING GUIDE FOR RESIDENTIAL STEEL DOORS

Single Door

(width)		Primed In-swing	Primed Out-swing	Clad In-swing	Clad Out-swing
2-0	RO	26-1/2"	26-1/2"	26"	26"
	UD	25-1/2"	25-1/2"	25-1/2"	25-1/2"
	BM	28"	28-1/2"	26-5/8"	26-1/2"
2-4	RO	30-1/2"	30-1/2"	30"	30"
	UD	29-1/2"	29-1/2"	29-1/2"	29-1/2"
	BM	32"	32-1/2"	30-5/8"	30-1/2"
2-6	RO	32-1/2"	32-1/2"	32"	32"
	UD	31-1/2"	31-1/2"	31-1/2"	31-1/2"
	BM	34"	34-1/2"	32-5/8"	32-1/2"
2-8	RO	34-1/2"	34-1/2"	34"	34"
	UD	33-1/2"	33-1/2"	33-1/2"	33-1/2"
	BM	36"	36-1/2"	34-5/8"	34-1/2"
2-10	RO	36-1/2"	36-1/2"	36"	36"
	UD	35-1/2"	35-1/2"	35-1/2"	35-1/2"
	BM	38"	38-1/2"	36-5/8"	36-1/2"
3-0	RO	38-1/2"	38-1/2"	38"	38"
	UD	37-1/2"	37-1/2"	37-1/2"	37-1/2"
	BM	40"	40-1/2"	38-5/8"	38-1/2"
3-6	RO	44-1/2"	44-1/2"	44"	44"
	UD	43-1/2"	43-1/2"	43-1/2"	43-1/2"
	BM	46"	46-1/2"	44-5/8"	44-1/2"

RO = Rough Opening

UD = Unit Dimension
(outside of jamb to
outside of jamb
measurement).
UD may vary 1/16" +/-

BM = outside of Brickmould to
outside of brickmould
measurement. The Clad
In-Swing dimension is
calculated using the
Crownline brickmould
profile. For Classic
brickmould, add 2-9/16"
to the Clad In-swing UD.

BM may vary 1/16" +/-

Single Door w/ Single 12" Sidelite (width)

2-8	RO	47-15/16"	47-15/16"	47-9/16"	48-3/4"
	UD	47"	47"	47"	48-1/4"
	BM	49-1/2"	49-3/4"	48-1/8"	49-3/8"
3-0	RO	51-15/16"	51-15/16"	51-9/16"	52-3/4"
	UD	51"	51"	51"	52-1/4"
	BM	53-1/2"	53-3/4"	52-1/8"	53-3/8"

Spread Mulls

To calculate RO when using a
spread mull, add the width of the
spread mull(s) to the appropriate
rough opening.

Single Door w/ Double 12" Sidelite (width)

2-8	RO	61-7/16"	61-7/16"	61-1/16"	63-5/8"
	UD	60-1/2"	60-1/2"	60-1/2"	63"
	BM	63"	63-1/4"	61-5/8"	64-1/8"
3-0	RO	65-7/16"	65-7/16"	65-1/16"	67-5/8"
	UD	64-1/2"	64-1/2"	64-1/2"	67"
	BM	67"	67-1/4"	65-5/8"	68-1/8"

Single Door w/ Single 14" Sidelite (width)

2-8	RO	49-15/16"	49-15/16"	49-9/16"	50-3/4"
	UD	49"	49"	49"	50-1/4"
	BM	51-1/2"	51-3/4"	50-1/8"	51-3/8"
3-0	RO	53-15/16"	53-15/16"	53-9/16"	54-3/4"
	UD	53"	53"	53"	54-1/4"
	BM	55-1/2"	55-3/4"	54-1/8"	55-3/8"

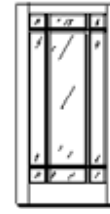
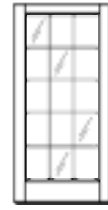
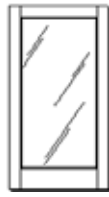
Single Door w/ Double 14" Sidelite (width)

2-8	RO	65-7/16"	65-7/16"	65-1/16"	67-5/8"
	UD	64-1/2"	64-1/2"	64-1/2"	67"
	BM	67"	67-1/4"	65-5/8"	68-1/8"
3-0	RO	69-7/16"	69-7/16"	69-1/16"	71-5/8"
	UD	68-1/2"	68-1/2"	68-1/2"	71"
	BM	71"	71-1/4"	69-5/8"	72-1/8"

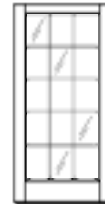
FRENCH DOORS

Continuous header and sill on prehung units

1-3/8" doors are pre-hung in a frame consisting of 4-9/16" veneer jamb with stop applied, 1-1/2" pair of 3-1/2" brasstone dichromate ball bearing hinges and 2 sides of standard casing.

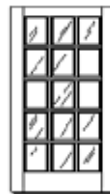
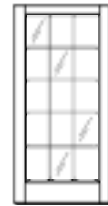
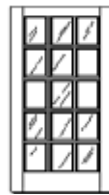
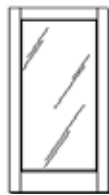


Pre-hung or Slab Doors	2-3/8" backset Oak 1501	2-3/8" backset Oak 1510	2-3/8" backset Oak 1515	(hung w/bevels on top side 2-3/8" backset Oak Visionary	2-3/8" backset Oak 1509
2-0 x 6-8	*	*	---	*	*
2-6 x 6-8	*	---	*	*	*
2-8 x 6-8	*	---	*	*	---
3-0 x 6-8	*	---	*	*	*



Pre-hung or Slab Doors	2-3/8" backset Maple 1501	2-3/8" backset Maple 1510	2-3/8" backset Maple 1515	(hung w/bevels on top side 2-3/8" backset Maple Visionary
2-0 x 6-8	*	*	---	*
2-4 x 6-8	---	---	---	---
2-6 x 6-8	*	---	*	*
2-8 x 6-8	---	---	---	---
3-0 x 6-8	*	---	*	*

If you don't see the style you want call our sales dept.



Pre-hung or Slab Doors	2-3/8" backset Pine 1501	2-3/8" backset Pine 1510	2-3/8" backset Pine 1515	2-3/8" backset Primed 1515	2-3/8" backset Primed 1515
2-0 x 6-8	*	*	---	*	---
2-4 x 6-8	---	---	---	---	---
2-6 x 6-8	*	---	*	---	*
2-8 x 6-8	*	---	*	---	*
3-0 x 6-8	*	---	*	---	*

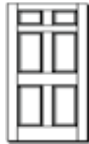
* Approximately 1 week lead time. ---Special Order.
Custom staining & painting available.

WOOD PANEL DOORS

1-3/8" doors are pre-hung in a frame consisting of 4-9/16" veneer jamb with stop applied, 3-1/2" brass ball bearing hinges and 2 sides of standard casing.

Pre-hung and Slab Doors
1-6 x 6-8
2-0 x 6-8
2-4 x 6-8
2-6 x 6-8
2-8 x 6-8
3-0 x 6-8

Bifolds
2-0 x 6-7
2-6 x 6-7
3-0 x 6-7
4-0 x 6-7
5-0 x 6-7
6-0 x 6-7



Oak A6D
3/4" veneered dbl hip raised panel ovolo sticking



Oak B6 Regal
3/4" veneered raised panel ovolo sticking



Oak A4
3/4" veneered raised panel ovolo sticking



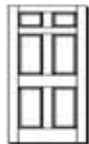
Oak B2
3/4" veneered raised panel ovolo sticking



Oak A2
3/8" veneered flat panel ovolo sticking



Oak A3
2-3/8" backseat 3/4" veneered flat panel ovolo sticking



Clear Pine A6
9/16" solid raised panel ovolo sticking



Knotty Pine A6
3/4" veneer dbl hip raised panel ovolo sticking



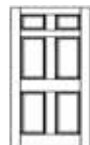
Knotty Pine B2
3/4" veneer dbl hip raised panel ovolo sticking



Knotty Pine C2
3/4" plank flat panel square sticking



Knotty Pine F2
3/4" plank flat panel square sticking



Solid Core Primed A6
Smooth or Textured Skin



Hollow Core Primed A6
Smooth or Textured Skin



Solid Core Primed A4
Smooth Skin



Hollow Core Primed A4
Smooth Skin

Custom painting and staining available.



Maple A6
11/16" veneered raised panel ovolo sticking



Maple A2
3/8" veneered flat panel square sticking



Maple A3
2-3/8" backseat 3/8" veneered flat panel square sticking

DOOR SIZING GUIDE FOR BIFOLD AND BYPASS DOORS

Date of Bid _____ Customer P.O. # _____
 Name _____
 Address _____
 City, State, Zip _____
 Phone # _____ Fax # _____
 Location: Bldg. # _____ Apt. # _____
 Salesperson _____

Please "X" the Appropriate Box
 Installed
 Delivered
 Will Call
 Complete Set
 Panel Only Frame Size _____
 Skin Only Size _____

PANEL DOOR STYLE

- Framed Panel Bifold
- Framed Panel Bypass

CHOOSE PANEL FINISH

- Natural Oak
- Dark Walnut
- Mendocino
- Primed White
- Crystal White
- Lite Oak

MIRRORED DOOR STYLE

- Framed Bypass
- Framed Bifold
- Frameless Bypass
- Frameless Bifold
- Economy Framed Bypass

*All doors are built with Category 2 safety backing

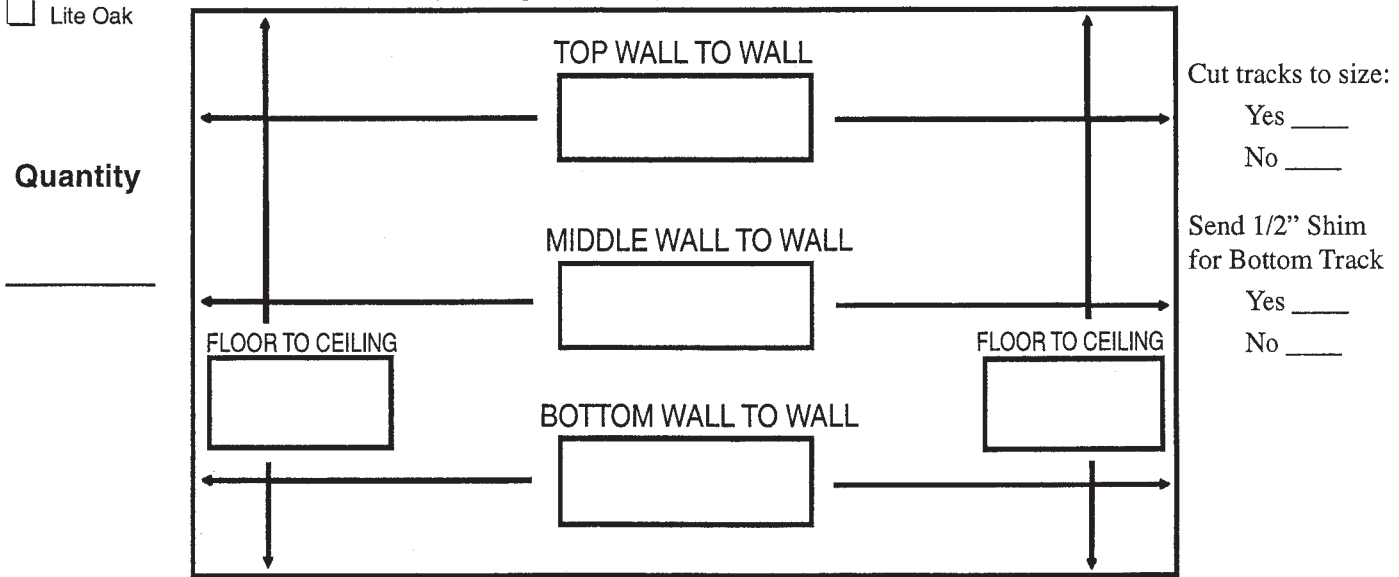
FRAME COLOR

- White
- Bright Gold
- Satin Gold
- Other _____

1 3/8" HOLLOW CORE BIFOLD CLOSET DOORS LEGACY COLORS

- Natural Oak
- Dark Walnut
- Mendocino
- Lite Oak
- Other _____

FINISHED OPENING SIZE



I understand that by signing this agreement, I am agreeing that the measurements, and all other specifications such as color, door sizing, and the entire list of specifications, are correct and that doors delivered to me with these measurements and specifications become my responsibility.

Doors that are shipped to me that do not meet these measurements and specifications are the responsibility of Empire.

Signed _____ Date _____

Representing _____

BYPASS PANEL CLOSET DOORS

Standard Finished Opening Sizes
48 x 80 1/2 (2 Door)
60 x 80 1/2 (2 Door)
72 x 80 1/2 (2 Door)
84 x 80 1/2 (2 Door)
96 x 80 1/2 (2 Door)
108 x 80 1/2 (3 Door)
120 x 80 1/2 (3 Door)
144 x 80 1/2 (3 Door)
192 x 80 1/2 (4 Door)

Standard Finished Opening Sizes
48 x 96 (2 Door)
60 x 96 (2 Door)
72 x 96 (2 Door)
84 x 96 (2 Door)
96 x 96 (2 Door)
108 x 96 (3 Door)
120 x 96 (3 Door)
144 x 96 (3 Door)
192 x 96 (4 Door)

* Heavy Duty Panels Available using a 7/16" solid backing with top roller # 52030 and bottom roller #51040 (see page 16 for picture of hardware).

3 Stock Frame Colors

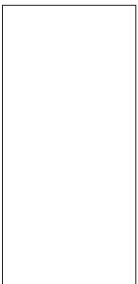
6 Stock Panel Colors



Bright Gold



Satin Gold



Bright White



White Primer



Crystal White



Walnut



Natural Oak

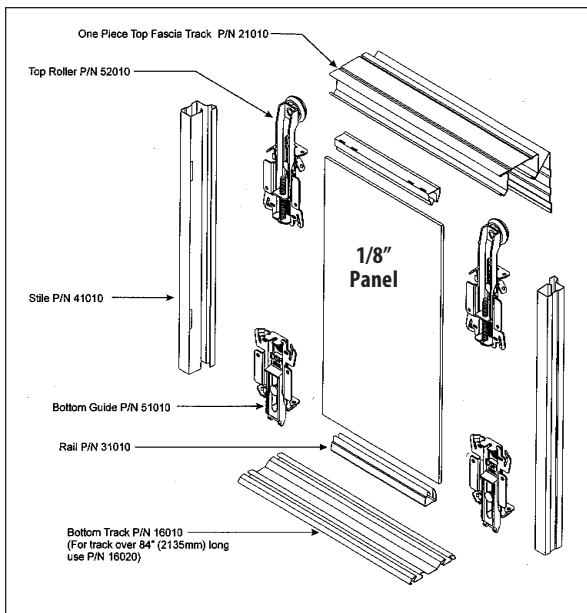


Mendocino Oak



Lite Oak

3-4 mm Top Roll Framed Sliding Door System



Custom Sizes Available

BIFOLD PANEL CLOSET DOORS

Standard Finished Opening Sizes
24 x 96 (2 Door)
30 x 96 (2 Door)
36 x 96 (2 Door)
48 x 96 (4 Door)
60 x 96 (4 Door)
72 x 96 (4 Door)

Standard Finished Opening Sizes
24 x 80 1/2 (2 Door)
30 x 80 1/2 (2 Door)
36 x 80 1/2 (2 Door)
48 x 80 1/2 (4 Door)
60 x 80 1/2 (4 Door)
72 x 80 1/2 (4 Door)

3 Stock Frame Colors

6 Stock Panel Colors



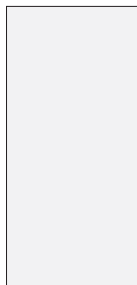
Bright Gold



Satin Gold



Bright White



White Primer



Crystal White



Walnut



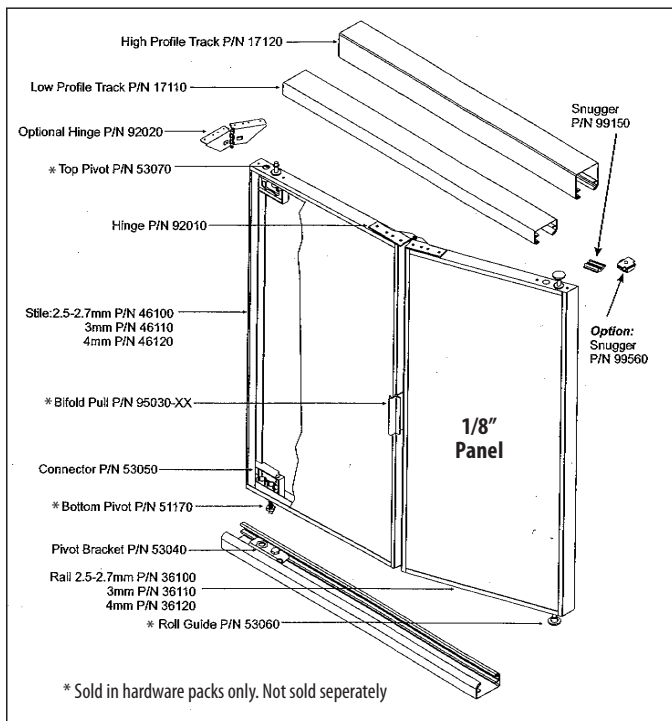
Natural Oak



Mendocino Oak



Lite Oak



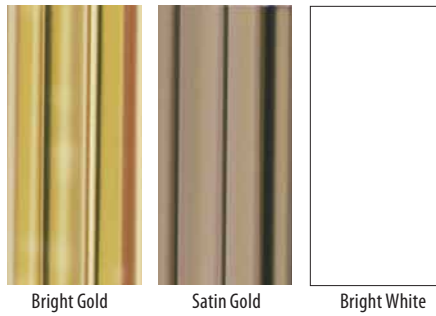
Custom Sizes Available

BYPASS FRAMED MIRRORED CLOSET DOORS

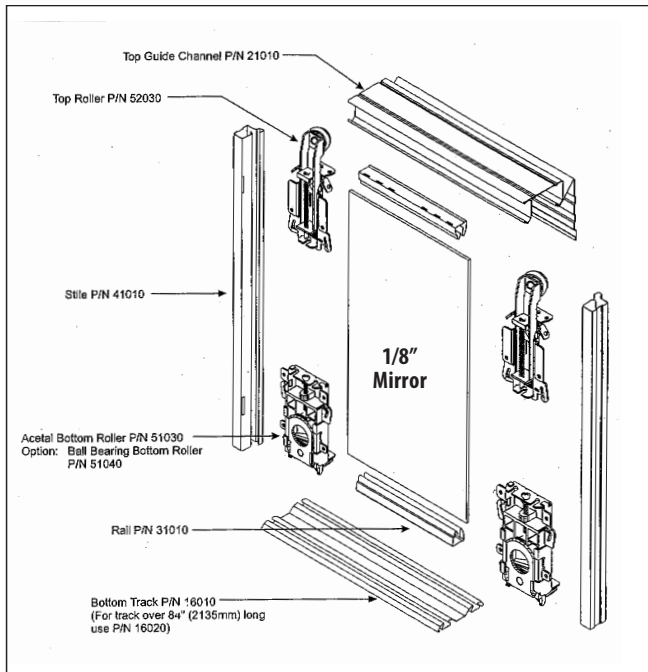
Standard Finished Opening Sizes
48 x 80 1/2 (2 Door)
60 x 80 1/2 (2 Door)
72 x 80 1/2 (2 Door)
84 x 80 1/2 (2 Door)
96 x 80 1/2 (2 Door)
108 x 80 1/2 (3 Door)
120 x 80 1/2 (3 Door)
144 x 80 1/2 (3 Door)
192 x 80 1/2 (4 Door)

Standard Finished Opening Sizes
48 x 96 (2 Door)
60 x 96 (2 Door)
72 x 96 (2 Door)
84 x 96 (2 Door)
96 x 96 (2 Door)
108 x 96 (3 Door)
120 x 96 (3 Door)
144 x 96 (3 Door)
192 x 96 (4 Door)

----- 3 Stock Frame Colors -----



3-4mm Bottom Roll Framed Sliding Door System



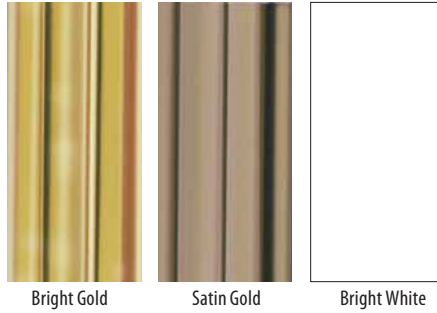
Custom Sizes Available

BIFOLD FRAMED MIRRORED CLOSET DOORS

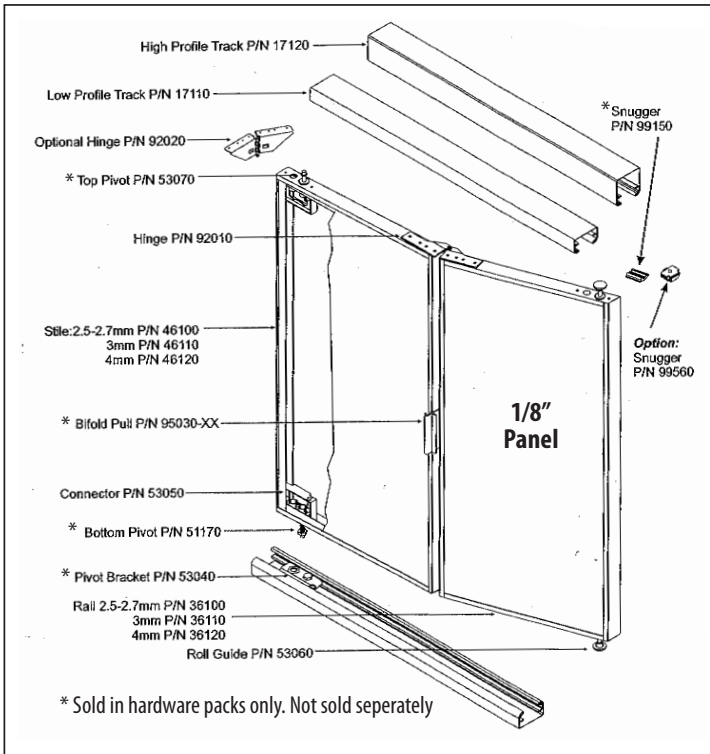
Standard Finished Opening Sizes
24 x 96 (2 Door)
30 x 96 (2 Door)
36 x 96 (2 Door)
48 x 96 (4 Door)
60 x 96 (4 Door)
192 x 96 (4 Door)

Standard Finished Opening Sizes
24 x 80 1/2 (2 Door)
30 x 80 1/2 (2 Door)
36 x 80 1/2 (2 Door)
48 x 80 1/2 (4 Door)
60 x 80 1/2 (4 Door)
192 x 80 1/2 (4 Door)

----- 3 Stock Frame Colors -----



4003 - Framed Bifold Door System



Custom Sizes Available

FRAMELESS BYPASS MIRRORED CLOSET DOORS

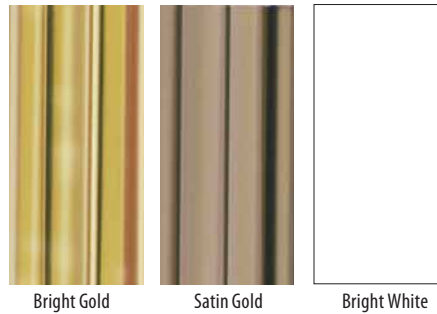
Standard Finished Opening Sizes

48 X 80 1/2 (2 Door)
60 X 80 1/2 (2 Door)
72 X 80 1/2 (2 Door)
84 X 80 1/2 (2 Door)
96 X 80 1/2 (2 Door)
108 X 80 1/2 (3 Door)
120 X 80 1/2 (3 Door)
144 X 80 1/2 (3 Door)
192 X 80 1/2 (4 Door)

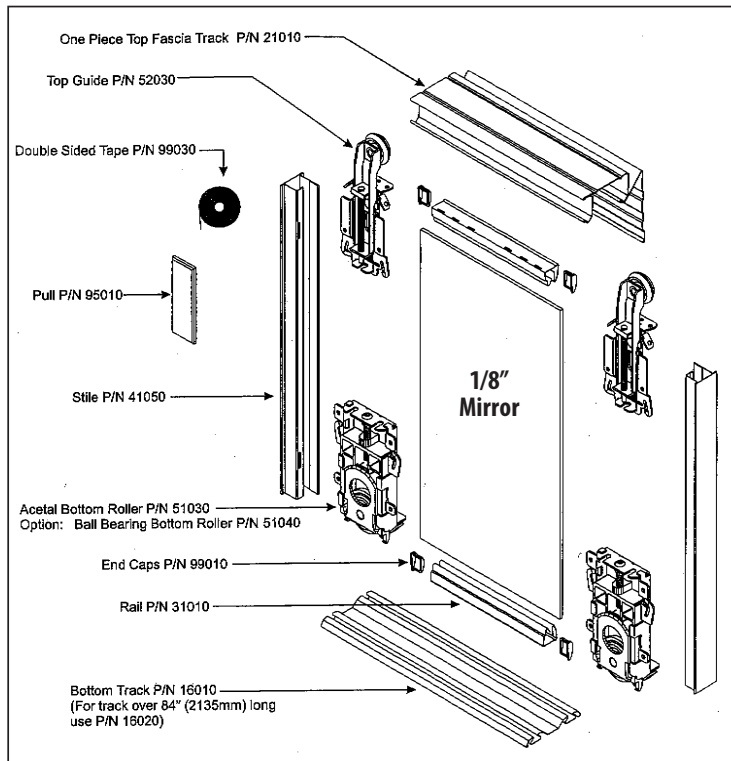
Standard Finished Opening Sizes

48 x 96 (2 Door)
60 x 96 (2 Door)
72 x 96 (2 Door)
84 x 96 (2 Door)
96 x 96 (2 Door)
108 x 96 (3 Door)
120 x 96 (3 Door)
144 x 96 (3 Door)
192 x 96 (4 Door)

3 Stock Frame Colors



3-4mm Bottom Roll Frameless Sliding Door System



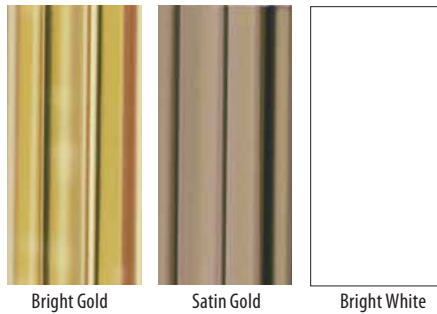
Custom Sizes Available

FRAMELESS BIFOLD MIRRORED CLOSET DOORS

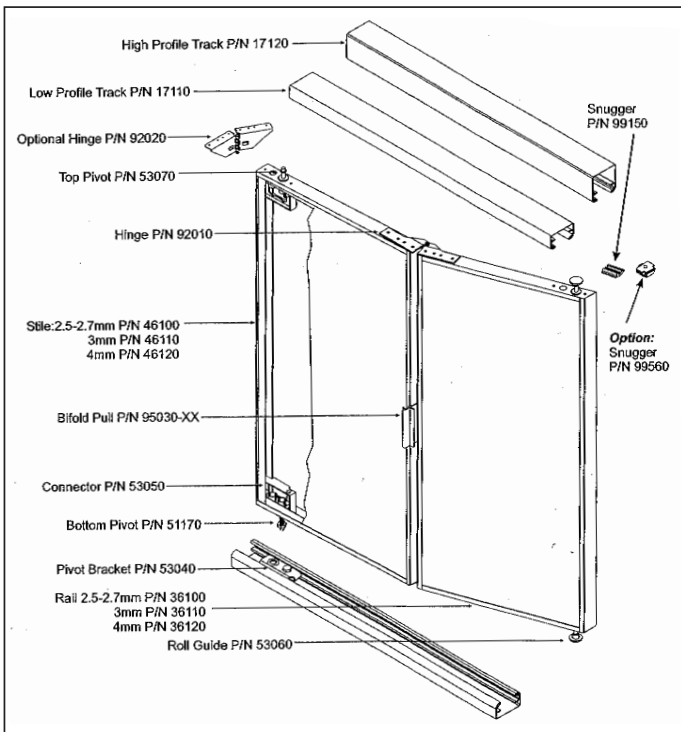
Standard Finished Opening Sizes
24 x 96 (2 Door)
30 x 96 (2 Door)
36 x 96 (2 Door)
48 x 96 (4 Door)
60 x 96 (4 Door)
72 x 96 (4 Door)

Standard Finished Opening Sizes
24 x 80 1/2 (2 Door)
30 x 80 1/2 (2 Door)
36 x 80 1/2 (2 Door)
48 x 80 1/2 (4 Door)
60 x 80 1/2 (4 Door)
72 x 80 1/2 (4 Door)

----- 3 Stock Frame Colors -----



4003 - Framed Bifold Door System



Custom Sizes Available

METAL BIFOLD CLOSET DOORS

24 gauge baked steel enamel steel.
Complete track and hardware included.

CLASSIC



Finished Opening	Actual Door Size	# Of Panels
24 x 80 1/2	23 1/2 X 78 1/2	2
24 x 96	23 1/2 X 93 3/4	2
30 x 80 1/2	29 1/2 X 78 1/2	2
36 x 96	29 1/2 X 93 3/4	2
36 x 80 1/2	35 1/2 X 78 1/2	2
36 x 96	35 1/2 X 93 3/4	2
48 x 80 1/2	47 x 78 1/2	4
48 x 96	47 x 93 3/4	4
60 x 80 1/2	59 x 78 1/2	4
60 x 96	59 x 93 3/4	4
72 x 80 1/2	71 x 78 1/2	4
72 x 96	71 x 93 3/4	4

FLUSH



24 x 80 1/2	23 1/2 x 78 1/2	2
24 x 96	23 1/2 x 93 3/4	2
30 x 80 1/2	29 1/2 x 78 1/2	2
30 x 96	29 1/2 x 93 3/4	2
36 x 80 1/2	35 1/2 x 78 1/2	2
36 x 96	35 1/2 x 93 3/4	2
48 x 80	47 x 78 1/2	4
48 x 96	47 x 93 3/4	4
60 x 80 1/2	59 x 78 1/2	4
60 x 96	59 x 93 3/4	4
72 x 80 1/2	71 x 78 1/2	4
72 x 96	71 x 93 3/4	4

WESTCHESTER



24 x 80 1/2	23 1/2 x 78 1/2	2
30 x 80 1/2	29 1/2 x 78 1/2	2
36 x 80 1/2	35 1/2 x 78 1/2	2
36 x 96	35 1/2 x 93 3/4	2
48 x 80 1/2	47 x 78 1/2	4
48 x 96	47 x 93 3/4	4
60 x 80 1/2	59 x 78 1/2	4
60 x 96	59 x 93 3/4	4
72 x 80 1/2	71 x 78 1/2	4
72 x 96	71 x 93 3/4	4